ProFeeder
ProFeeder Table

- Makes it fast and flexible to get started with robot automation.

**Good for:**
- Cutting
- Finishing and Polishing
- Deburring
- Grinding
- Welding

ProFeeder from EasyRobotics is a compact modular robot cell, prepared for the installation of a robot.

The ProFeeder modular system can be expanded in 3 steps, from production automation of small series that can be upgraded, to full automation of large production series.

The expansion and investment is made in accordance with your production needs.

**Expansion options**
- Table for placement of measuring equipment or fixtures.

**Improve Safety Mobility**
- “Safety Laser”
- To improve safety, laser scanners can be added to all types of ProFeeders.

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**1 ProFeeder Table**
Table for mounting of all types of clamping equipment for demonstration purpose.

**2 Profeeder Light**
1 parts tray, the basic module is suitable for small series production.

**3 ProFeeder**
2 parts trays, 2 movers and automatic centring of parts tray. Suitable for small and medium series production.

**4 ProFeeder Q**
4 parts trays, 2 movers and 1 automated lift module. Suitable for series production in fully automated 4-shift operations.
ProFeeder Light

The ProFeeder Light robot cell consists of a basic module with 1 flexible manual removable parts tray designed for handling all types of parts.

ProFeeder is suitable for production of small series
- The robot cell can be used with most CNC machines.
- The robot arm can be moved around on all 3 sides.
- Can handle parts up to 10 kg.
- Can be changed to 45° angle axis.

EasyRobotics can be used in countless industries adding value to automation

Industries
- Metal and Machining
- Plastic and Polymers
- Automotive
- Pharma
- Electronics
- Food Industry (optional stainless steel)

Staged investment
The basic module, ProFeeder Light, can be expanded to ProFeeder, when increased capacity is needed.

Small and quick series changes
- ProFeeder Light can be moved easily with a pallet truck or with optional heavy-duty wheels.
- The parts tray can be changed quickly.

FACTS
An extra pair of hands for smaller series production
The price of ProFeeder Light allows it to be used as an ‘extra pair of hands’ to be deployed for smaller series or as the first step towards fully automated production.
ProFeeder

The ProFeeder robot cell consists of 1 basic module, 2 movers with 2 flexible part trays. The part trays are automatically centred, and are designed to accommodate all part types.

**Increased production**
- The solution makes it possible to introduce light out production; the operator is informed of downtime by a text message.

**Good investment**
- The typical return on investment is less than 1 year.

**Quick series changes**
- ProFeeder is easily moved with a pallet lifter.
- Quick change over time makes ProFeeder suitable for small and medium production series.

**Increased efficiency**
- Automated supply to the CNC machine ensures consistent high quality. The required man hours for operation can be reduced from 8 hours to less than 1 hour.

**It can also be used for the following applications:**
- Machine tending
- Polishing
- Welding
- Bin Picking
- Assembly
- Measurement

The parts trays are designed to accommodate all part types.
CNC machine tending. Quality inspection.
**ProFeeder** – safe operation and easy changes

**The mover and automatic centring of parts**
- When the mover is placed in the robot cell, the parts trays are automatically centred relative to the robot.
- The parts are transported around in the production by the mover, which is easy to push even when the parts trays are filled.

**ProFeeder Easy+ Software for Universal Robots**

- EASY+ is an entirely new palletising concept that dramatically reduces the setup-time for new parts. Ready for production in just a few minutes.
- With EASY+ you tell the robot WHAT you want it to do. Our software figures out HOW to do it.
- EASY+ gives customers running ‘High Mix / Low Volume’ a remarkable advantage.
- Try it for free with your first ProFeeder.

**Features and benefit**
- Very rapid configuration of new parts.
- No programming required for new parts.
- EASY+ is available for all Universal Robots (UR3, UR5, UR10).
- Complete video tutorial.

**How does it work?**
- EASY+ is a UR+ software plug-in that is integrated with the standard robot software.
- With EASY+ you specify the robot tool, the parts tray and the shape of the part. EASY+ then calculates all the right moves for the robot.
- Tools, trays and parts are all stored in a built-in database for quick retrieval and reuse.
- EASY+ is machine tending made EASY.

**Expansion options**
- The robot cell is supplied with a holder for the robot control panel.

**Plug and produce**
- Plug in the air hose.
- Turn the bottom, the parts tray is centered and ready for production.
- Avoid inaccuracy when measuring the parts top.

**FACTS**
- Enables unmanned night shifts, where downtime is notified by a text message.

**Calibration tool**
- Easy+ comes with an innovative calibration tool that makes configuration fast and easy.
ProFeeder Q

ProFeeder Q is expanded with a change module that automatically switches the trays with the parts to be processed. The capacity is increased from 1 to 4 parts trays per mover.

The solution makes it possible to run a fully automated 4-shift operation, or introduce unmanned night shifts where any downtime is notified by a text message, optional.

The manual input is limited to supervising the machine, pre-filling the parts trays and replacing the mover once per 4-shift operation.

ProFeeder Q
- The return on investment is less than a year.
- Provides the ability to run a fully automated 4-shift operation.
- Suitable for larger production series.

FACTS
More than 200 robot cells are sold worldwide by EasyRobotics.
<table>
<thead>
<tr>
<th></th>
<th>ProFeeder Table</th>
<th>ProFeeder Light</th>
<th>ProFeeder</th>
<th>ProFeeder Q</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Return of investment</strong></td>
<td>6 – 8 months</td>
<td>6 – 8 months</td>
<td>Less than 1 year</td>
<td>1.5 – 2 years</td>
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<tr>
<td><strong>Operation of parts trays</strong></td>
<td>Manual change of parts trays</td>
<td>Manual change of parts trays</td>
<td>Changing the mover</td>
<td>Fully automated</td>
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<tr>
<td><strong>Mobility</strong></td>
<td>Option heavy-duty wheels</td>
<td>Option heavy-duty wheels</td>
<td>Easily moveable</td>
<td>Stationary</td>
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<tr>
<td><strong>Series size</strong></td>
<td>Small series</td>
<td>Small series</td>
<td>Small and medium series</td>
<td>Larger series</td>
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<tr>
<td><strong>Number of parts trays</strong></td>
<td>Table</td>
<td>1</td>
<td>2</td>
<td>4</td>
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<tr>
<td><strong>Movers</strong></td>
<td>-</td>
<td>-</td>
<td>2</td>
<td>1</td>
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<tr>
<td><strong>Production</strong></td>
<td>Test / Demo</td>
<td>An &quot;extra hand&quot;</td>
<td>2-shift operation</td>
<td>Fully automated 4-shift operation</td>
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<tr>
<td><strong>How to order</strong></td>
<td>PFT 1000</td>
<td>PFL 1001</td>
<td>PF 1002</td>
<td>PFQ 1003</td>
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<tr>
<td><strong>L x W x H</strong></td>
<td>900 x 860 x 925 mm</td>
<td>900 x 860 x 925 mm</td>
<td>900 x 860 x 925 mm</td>
<td>1885 x 742 x 968 mm</td>
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<tr>
<td><strong>Material</strong></td>
<td>Powder coated steel**</td>
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<tr>
<td><strong>TP2001</strong></td>
<td>Threaded hole plate</td>
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<td><strong>GD-Wheels</strong></td>
<td>Wheels for ProFeeder</td>
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<tr>
<td><strong>ST-2002</strong></td>
<td>Side-Table</td>
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<td><strong>CK2008</strong></td>
<td>Cable-Kit</td>
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<tr>
<td><strong>URC2007</strong></td>
<td>Connector Socket (Harting)</td>
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<tr>
<td><strong>ER+2006</strong></td>
<td>Template Software ER+ for UniversalRobots</td>
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<td><strong>TH2004</strong></td>
<td>Customized parts tray</td>
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<td><strong>M2003</strong></td>
<td>Mover with tray</td>
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<td><strong>M2004</strong></td>
<td>Mover with 4 trays</td>
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<tr>
<td><strong>PP1001</strong></td>
<td>Part plate</td>
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</tbody>
</table>

* At 2-shift operation  
** Optional stainless steel  
Patent Pending
Danish manufacturer and supplier of robotic cells for all types of automation.

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